

INCONTROL ENTERPRISE DYNAMICS

Library Overview (1)

- ▶ **Basic Modeling**
essential atoms to make basic models
- ▶ **Availability**
time schedules, mtbf, mtrr, switch
- ▶ **Conveyors**
accumulating, non-accumulating
- ▶ **Data**
tables, connecting with spreadsheets & databases
- ▶ **Experimentation**
experiment, pfm, optimization atoms
- ▶ **Flow control**
lock, unlock, controller

0 library

- 1 BASIC MODELING
- 2 AVAILABILITY
- 3 CONVEYORS
- 4 DATA
- 5 EXPERIMENTATION
- 6 FLOW CONTROL
- 7 OPERATIONS
- 8 OPERATORS
- 9 RESULTS
- 10 STORAGE
- 11 TOOLS
- 12 TRANSPORT
- 13 VIRTUAL REALITY
- 14 VISUALIZATION
- 15 SYSTEM
- 16 AUTOLOADED

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INCONTROL ENTERPRISE DYNAMICS

Library Overview (2)

- ▶ **Results**
monitors, reports, Gantt-chart
- ▶ **Storage**
warehouse, kanban bin, reservoir, fast queue
- ▶ **Tools**
a variety of atoms to simplify your simulation life
- ▶ **Transport**
transport, robot, crane, elevator
- ▶ **Virtual Reality**
Collection of atoms to make VR representations
- ▶ **Visualization**
Collection of atoms to help you visualize your model

0 library


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The SingleTransform Atom <Tools>

- ▶ Used to change characteristics of the products passing through
- ▶ The "Atom selection rule" defines which of the products passing through are to be changed

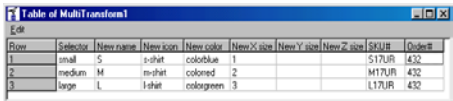


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INCONTROL ENTERPRISE DYNAMICS

The MultiTransform Atom <Tools>

- ▶ Used to assign multiple labels or when atom characteristics are transformed by product type
- ▶ "Atom selection rule" is the first filter criteria
- ▶ "Row selection rule" is the second filter, and defines what on the product (name/label/icon) will be used to compare to what is entered into the "Selector" column of the table



Row	Selector	New name	New icon	New X size	New Y size	New Z size	SKU#	Order#
1	small	S	s-shirt	colobblue	1		S17UR	432
2	medium	M	m-shirt	colored	2		M17UR	432
3	large	L	l-shirt	colagreen	3		L17UR	432

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Assembler-atom

- ▶ The Assembler atom is used to join products per a "bill-of-material" table.
- ▶ The products can maintain their individual characteristics if "Pack contents" is checked.
- ▶ If box is not checked, sub products are destroyed and main product continues.
- ▶ Channel 1 is for the container or main product.
- ▶ Channels 2-n are for contents or sub products.
- ▶ Double-click to edit bill-of-material table.
- ▶ The table can have multiple columns in order to define multiple assembly types.

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MultiService-atom

- ▶ A "Concurrent Processor"
- ▶ Useful for modeling several parallel servers with a single atom (works well for cure times)
- ▶ Capacity defines the number of servers or number of products which can be concurrently processed.
- ▶ Cycletime applies to each individual product separately
- ▶ Not FIFO

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Conveyors



- ▶ A product will be allowed entry to a conveyor if any space is available.
- ▶ Accumulating conveyors allow products to accumulate when conveyor is blocked, and Non-Accumulating do not.
- ▶ The conveyors can be rotated with the use of the popup menu or the window menu

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Lock and Unlock-atoms



- ▶ Lock is used to prevent more than a specified no of atoms to pass this atom
- ▶ If used with Unlock it prevents that more than the specified no of atoms are processed at the same time.
- ▶ These atoms do not add storage capacity to the model as they have "lock-on-block" logic built in.



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Atom Manipulator-atom



- ▶ Gives you the possibility to perform operations (like move, copy or delete) on a number of atoms at the same time
- ▶ Can also be used to make sub models very quickly by moving a selection of atoms into a Composition Container atom

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Composition Container <Tools>



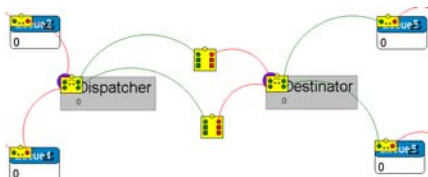
- ▶ Can be used to create submodels
- ▶ Useful for organizing a model into hierarchical levels
- ▶ The user can define if the contents are to be shown and at which scale
- ▶ Very simple to save a submodel as an atom. An extra ".cmp" file is created where all atom specific variables are stored
- ▶ In combination with 'File-Merge' other models can be easily inserted

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Transporter



- ▶ Can be used either *with* and *without* network
- ▶ Use Dispatcher atom if more than 1 pickup place
- ▶ Use Destinator atom if more than 1 destination

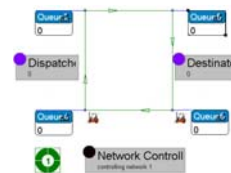


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Transporter: using a network



- ▶ Create network (including network controller)
- ▶ Connect network to the pickup places and destinations
- ▶ Connect transporter(s) to network



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ArrivalList atom <Tools>

- ▶ Used to generate products per a defined time schedule
- ▶ The following information is entered in a table for each "arrival"
 - Arrival time (conversions like hr(2.5) are OK)
 - Name
 - Labels
 - Quantity (may be an expression like duniform(5,10))
 - Channel (output channel where the arrivals will exit)
- ▶ You may choose different options for repeating the schedule:
 - No repeat
 - Continuously repeat schedule
 - Repeat time period

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Atom Characteristics

Default atom characteristics:

- ▶ name
- ▶ color
- ▶ 2D-icon
- ▶ vricon
- ▶ xsize
- ▶ ysize
- ▶ zsize

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Atom Labels (1)

- ▶ Labels are used to define distinguishing characteristics to products in your model.
- ▶ Labels are assigned to products using:
 - Creation trigger on a source
 - Trigger on entry/exit of other atoms in a model
 - Single or Multi Transform atoms
 - Arrival List atom
- ▶ The purpose of labels is similar to the purpose of a bar code label on a real product - it can provide information on how to route and/or process the product.


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Atom Labels (2)

- ▶ A label is simply a variable assigned to an atom
- ▶ Labels can have any name to refer to
- ▶ Labels have a value or string assigned to them
- ▶ Labels do not need to be "declared"
- ▶ A product (or any atom) can store as many labels as you want to assign to it.
- ▶ Labels are assigned to individual atoms, not to all atoms in the model at once.
- ▶ Setting a label to the value 0 deletes label.

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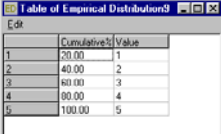
Atom Labels (3)

- ▶ Query syntax:
`label([labelname],atom reference)`
- ▶ Update syntax:
`setlabel([labelname],value or string or expression,atom reference)`
- ▶ Important: name of the label is case sensitive
- ▶ Labels can also be queried via menu 'Tools-View atomlabels' or using atom-labels-button 

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Empirical distribution atom

- ▶ Maximum 50 records per distribution
- ▶ Use an alias name to assign the distribution directly



	Cumulative%	Value
1	20.00	1
2	40.00	2
3	60.00	3
4	80.00	4
5	100.00	5

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Excel, ExcelTableRead, ExcelTableWrite

- ▶ DDE (=Dynamic Data Exchange) connection, so spreadsheet must be opened to read or write
- ▶ Excel atom only connects (automatic) to Excel spreadsheet
- ▶ ExcelTableRead connects and reads data from Excel
- ▶ ExcelTableWrite connects and writes results to Excel with a certain time interval

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Database-atom

- ▶ Connect to database:
 - Ms-Access
 - Dbase
 - Paradox
 - SQL Server
- ▶ For connection with ODBC (= Open DataBase Connection) you must create alias (Control panel - ODBC settings)

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Table Atom

- ▶ Indirect referencing use:
 - `setcell(1,1,123,c)`
 - `cell(1,1,c)`
- ▶ Direct referencing use
 - an alias name has been created eg: times
 - `settimes(1,1,123)`
 - `times(1,1)`
- ▶ Column and row 0 are the header columns and rows
- ▶ Index out of range will not give an error message, but results in the return of 0

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The Graph atom

- ▶ Used to create a user-defined graph.
- ▶ You must define the "value" to be plotted, and the "label" associated with each value.
- ▶ In the definition of the "value" and the "label", you may reference the following two graph variables: **gp** and **gs**
- ▶ **gp** (*graph point*) will be incremented from 1 to "No of points"
- ▶ **gs** (*graph series*) will be incremented from 1 to "No of series"

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Operators



- ▶ Use to model people or other resources who can work at different locations
- ▶ Operators are called when needed at a specific location
- ▶ Operators are freed when they finished their task

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Operators

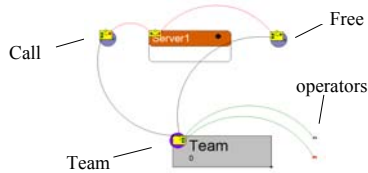


- ▶ Calling and freeing operators by using:
 - Call and free atoms
 - 4Dscript
 - `calloperators`
 - `freeoperators`
- ▶ Operators are grouped in teams
- ▶ Important difference: the call atom is like a buffer

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Operators: call and free

- ▶ Click on team to connect operator to a team
- ▶ Connect call and free atom to central channel of team
- ▶ Click on call and free to configure call for operators



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Flow control: important 4D Script

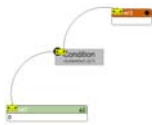
- ▶ To open (all) input- or output channels of an atom you can use:
 - `openinput`, `closeinput`, `openoutput`, `closeoutput`
- ▶ Very powerful for flowcontrol



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Condition control

- ▶ Atom to control input and/or output of atoms by monitoring a custom condition
- ▶ Condition may involve other atoms in model
- ▶ Connect in- and outputchannels to central channels of other atoms
- ▶ Be careful: slows down simulation speed



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More atoms: Function Editor

- ▶ Can be used to write your own functions
- ▶ The function name becomes a "normal" 4DScript word
- ▶ If you assign "public" the word will also appear in the 4DScript overview.
- ▶ In order to use it in a new ED session, the function atom should be in the model or in the library.

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More atoms: Initialize

- ▶ The Initialize atom executes code every time the model is reset or when the simulation starts

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More atoms: Atom Organizer

- ▶ Atom organizer organizes most Tool atoms like:
 - functions
 - tables
 - experiment
 - empirical
 - database
 - excel
 - word

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The Data Recorder atom

- ▶ Used to collect user-defined variables.
- ▶ Variables are written to this atom's table as products pass through.
- ▶ This atom does not add capacity to your model because it does not allow products to enter unless they can immediately pass through without queuing up.

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Introduction: Atomeditor

- ▶ Some theory about atoms
- ▶ Atomeditor

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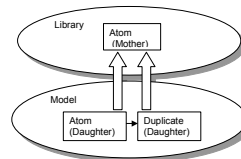
Theory: Atom Categories

- ▶ Baseclass
 - "bare" atom, no functionality
 - library atoms are created by adding functionality to a baseclass atom
- ▶ Daughter
 - inherits functionality from its mother (original)
 - when creating an atom by dragging, you create a daughter
- ▶ Duplicate
 - direct copy
 - there is no inheritance of functionality between the original and the copy

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Theory: Atom Relations

- ▶ The library atoms generally:
 - are mother atoms
 - do not have mothers
- ▶ The model atoms generally :
 - are daughters of the library atoms
 - do not have daughters



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The Atom Editor

- ▶ Menu: 'View - Atom Editor'
- ▶ Enables you to modify 'anything'
- ▶ Used by 'developers' who wants to:
 - Modify or create atoms
 - behavior
 - animation (2D/3D or VR in v3.0)
 - number of channels
 - Modify or create applications
- ▶ Detailed explanation in 'Advanced Course'

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